



THE INTERNATIONAL EPD® SYSTEM

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# PCR development process for EPD creation

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## Pavinee Hasselberg

PCR and LCA specialist  
EPD International AB

**EPD International AB**  
[www.environdec.com](http://www.environdec.com)

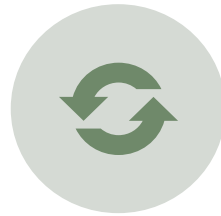


- Worldwide first EPD programme founded Sweden in 1997; jointly owned by Swedish Environmental Protection Agency & Industry
- In 2014, EPD programme ownership transferred to EPD International AB, a fully-owned subsidiary to the NPO IVL Swedish Environmental Research Institute (IVL)
- International EPD system (IES) offers registration and publication services for Environmental Product Declarations (EPD) acc. ISO 14025 & EN 15804/ ISO 21930 for construction products

# WHAT IS AN EPD?



Globally recognised communication format for type III (ISO 14025) environmental declarations



EPDs communicate transparent, objective and comparable information about the life-cycle environmental performance of products and services.



A structured report



LCA conducted according Product Category Rules (PCRs)

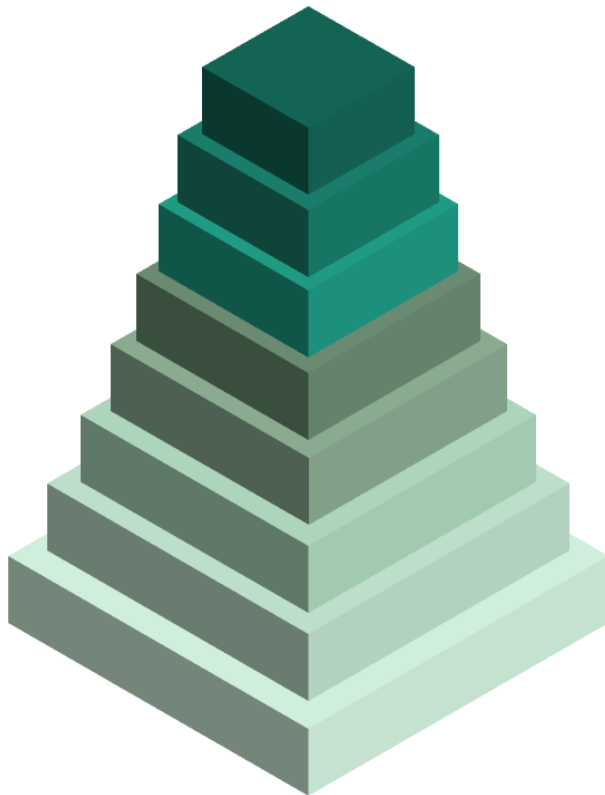


LCA is 3<sup>rd</sup> party verified



Registered with an EPD programme operator  
(The International EPD System)

# MANAGEMENT FRAMEWORK & STANDARDS



## **01 COMPLEMENTARY (C)-PCRS**

Additional requirements for a specific product group within a product category

## **02 PRODUCT CATEGORY RULES (PCRS)**

Specific requirements for one or more product categories

## **03 PRODUCT SPECIFIC STANDARDS**

EN 15804, ISO 29130, etc.

## **04 GENERAL PROGRAMME INSTRUCTIONS**

Regulation on overall administration and operation

## **05 ECO-PLATFORM**

Regulation on administration, calculation and verification

## **06 EPD STANDARDS**

ISO 14025, ISO/TS 14027 and ISO 14029

## **07 LCA STANDARDS**

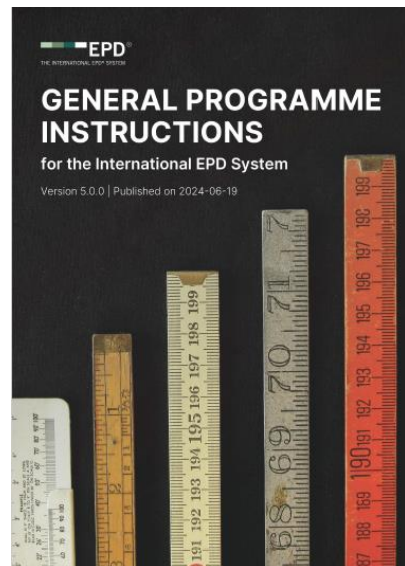
ISO 14040, ISO 14044, ISO 14067 and ISO/TS 14071

## **08 ORGANISATIONAL STANDARDS**

ISO 9001, ISO 17029 and ISO 17065

# WHAT IS A PCR?

- A **Product Category Rule**. -> an industry standard
- Contains the rules, requirements, and guidelines for developing an EPD for a specific product category.
- Is used as complements to the general programme instructions (GPI):
- Defines and explains the LCA calculation rules;
- Defines the EPDs' contents.



# PCR library

## Search the PCR Library

Filter

Product Category

Found 217 matches

▼ c-PCR-030 Abrasive products (c-PCR to PCR 2019:14)

▼ Air ducts, substantial materials (non-construction product)

▼ Air-conditioning machines

▼ Apparel, except fur and leather apparel

▼ Arable and vegetable crops

▼ Arable crops (expired 2020-12-15)

▼ Asphalt mixtures (Europe, Australia)

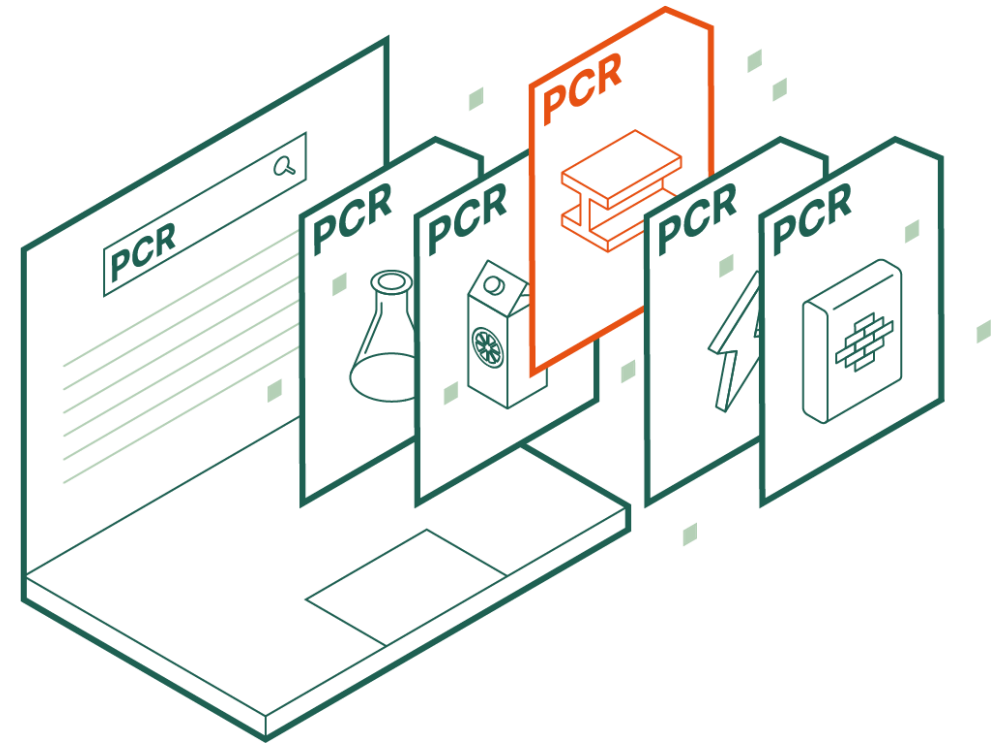
▼ Bakery products

- An EPD cannot be done without a valid PCR.

# PCR development process

## Steps for developing a PCR

1. Initiation
2. Preparation
3. Open consultation
4. Review, approval and publication
5. Update



# 1. Initiation

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- Define the product category and its scope considering aspects such as:
  - Primary and secondary function of the product
  - Results from screening study/existing LCA literature for the product group
  - Product specific standards
- Consider available PCRs
  - Existing PCRs at IES and other EPD POs shall be considered before starting new development of PCR – to avoid overlap.
    - Currently, we have c-PCR-017 Technical chemical products which includes sealants based on ISO 6707.
    - This c-PCR is limited to sealants that are used within construction sectors.
- PCR moderator and PCR committee.
- Communication plan to invite other stakeholders to join PCR committee
- Action point: send in **PCR development checklist**. Templates available at [www.environdec.com](http://www.environdec.com).



# 1. Initiation (cont.)

- The Secretariat will check the checklist and evaluates if the PCR can be initiated.

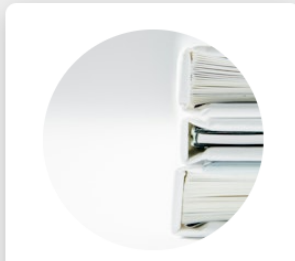
**List of guiding PCR documents and templates for PCR development**



**PCR Development Checklist**

For PCR Moderators to submit to the Secretariat to initiate a PCR development or updating process.


[Download](#)



**PCR Template GPI 5.0.0**

Template, with guidance, for developing PCRs.


[Download](#)



**Template for c-PCRs to PCR 2019:14**

Template, with guidance, for developing complementary PCRs (c-PCRs) of specific categories of construction products, complementary to PCR 2019:14.

[Download](#)



**Template for c-PCRs to non-construction products**

Template, with guidance, for developing complementary PCRs (c-PCRs) to main PCRs of non-construction products.

[Download](#)

# 2. Preparation

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- The preparation stage starts after the checklist and been accepted and the PCR development is announced on our website.
- The preparation includes
  - Announce the initiation of the PCR development through different communication channels.
  - Contact the identified relevant stakeholders to give them opportunity to join the PCR committee.
  - Send a documentation to the secretariat regarding the communication outreach that has been made (within 90 days).
  - Develop first draft of the PCR using the applicable PCR template available on [www.environdec.com](http://www.environdec.com) (non-construction or construction product)
  - See more in the PCR development checklist.

# 3. Open consultation

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- Open consultation give opportunity for the public to provide inputs to the draft PCR.
- Submit the **first draft of the PCR** to the Secretariat
- The Secretariat check the draft PCR before initiating the open consultation process
  - To ensure that no obvious and unjustified contradictions to the GPI exist.
  - Make editorial changes and propose suggestions
- Apart from the draft PCR, a **stakeholder list** to be invited for the open consultation needs to be submitted.
- Stakeholders are those that have knowledge and skills in the product/LCA or manufacturers – they shall be both national and internationally relevant for the PCR developments.
- The open consultation will be held for 8 weeks. Public meetings or webinars may be held.

# 4. Review, Approval and publication

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- The PCR moderator considers all comments received during OC and update the draft PCR accordingly.
- PCR moderator and PCR committee prepare a summary of the open consultation (using template).
- Submit the updated draft and summary of the OC to the Secretariat.
- The Secretariat make a pre-review and then send the draft to the Technical committee (TC) for review.
  - The pre-review may take 1-2 weeks
  - The review by the TC takes 6 weeks
- TC gives the verdict of the review – accepted/ accepted after comments are fulfilled/ not accepted.
- PCR is published and valid for 4 years.

# 5. Updates

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- A PCR is valid for 4 years. Around one year before the PCR expires, the Secretariate will contact the moderator if there is a need to update the PCR.
- Moderator may receive comments to the published PCR. They may lead to an update during the validity period or be used as inputs to the next update.
- An expired PCR cannot be used to develop an EPD.

# How long does it take to develop a PCR?

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- The full process usually takes 8-12 months.
- Normally from initiation to start of open consultation (i.e., the preparation of the first draft): 1-4 months.
- Open consultation 2 months.
- Update of the PCR based on the Open consultation: 1-4 months.
- Review: 2 months.
- Final update and publication 1-2 months.

# Want to know more?

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- See [GPI 5.0](#) section 9
  - Initiation – Section 9.1
  - Preparation – Section 9.2
  - Open consultation – Section 9.3
  - Review, approval and publication – Section 9.4
  - Updates – Section 9.5
- FAQ related to PCR - [Link](#)
- PCR creation process on website – [Link](#)
- PCR development checklist and PCR templates – [Link](#)

## Q&A